

DIASERVE

INNOVATIVE CONCEPTS IN EXTRUSIONS

We Focus on Your Product

Window and door components
Architectural design components
Industrial applications
Building and trade materials
Medical applications
Any custom requirement

Custom Solutions

Responsive Service
Competitive Pricing
Long & Short Runs
Design & Prototype

Our Mission

Our mission is to form a lasting partnership with our valued customers by understanding their challenges and creating solutions that address their needs. For more than 20 years our team has been providing exceptional service to our regional, national, and international clients.

Our extrusion and support services specialize in manufacturing custom profiles in rigid, flexible, dual, and tri-durometer thermo-plastic products. We have the capacity and expertise to meet your specifications.



526th 3rd St. NE
Blooming Prairie, MN 55917

Phone: 507.583.0097
Fax: 507.583.0095
www.diaserve.com



DIASERVE CUSTOM PLASTICS
Your Extrusion Solutions Partner

THERMOPLASTIC EXTRUSIONS

full-service solutions

From conceptual drawings to finished products and shipping, we listen to clients and custom make plastic extrusions to fit their needs.

Our product management team can design detailed profiles to meet your exact requirements. Even given minimal lead times, our team can provide quotations and prototype samples based upon your approved drawings.

In addition to our custom extrusion and support services, we would encourage you to ask about our newly developed BioBest™, "bio-copolymer", the alternative to extrusion grade petroleum based resins. Marketed under the BioBest™, BioBest™ provides for a "green friendly" option for many extrusion applications.

Capabilities



DiaServe, Inc. has a state-of-the-art 3.5" Davis Standard single screw extrusion line with Baston calibration table, haul-off, and hot knife cutter. This line can meet the most demanding of extrusion requirements.

Our equipment allows us to offer a vast array of standard and custom extruded profiles for exterior and interior moldings, trims, seals, splines, channels, and glazing boots. The newest addition in our line of equipment is a Pertici precision saw that allows to cut straight or miters while holding the length tolerance to +/- .005".

Equipment

FIVE PRODUCTION LINES INCLUDE

- 3.5" Single Screw Extruder
- 2.5" Single Screw Extruders (3)
- 1.5" Single Screw Extruder
- 1.25" Single Screw Extruders (2)
- .75" Single Screw Extruder
- 55mm Twin Screw Conical Extruder
- Support Equipment*
- Hot Knife Cutter
- Precision Miter Saw
- Inline Slitter
- Inline Punch System
- Regrind Recovery System
- Other Off-line Support Equipment

Support Operations

Welding | Punching | Precision Cutting | Assembly

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